



Aero **40**

Product Catalog

This catalog contains all of Cold Jet's Aero 40 product offerings and all part numbers that were current at the time of catalog production.

Images shown are for representative purposes only.

Products may vary from the images displayed. Cold Jet will always ship the latest version of each part. Invoices will always reflect the latest revision level numbers.

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Contact your Cold Jet representative for the most current information.

General Contact Information

USA Headquarters: +1.513.831.3211 +1.800.777.9101

Latin America: +52 (81) 10 97 0445

Germany: +49 (0) 6551 9606.0

Europe Headquarters: +32 (0) 13.53.95.47

Middle East: +32 (0) 13.53.95.47

Canada: +1.513.716.6501

Customer Support After-Hours HOTLINE:

United States/Canada: +1.800.777.9101

Europe: +32 (0) 13 53 94 47

All other locations: +1.513.576.8981

Email:

United States & all other locations: service@coldjet.com

Europe: service.eu@coldjet.com

Aero 40 SPECIFICATIONS

Hopper capacity 40 lbs (18.2 kg) capacity

Variable feed rate 0 - 4 lbs (0 - 1.8 kg) per min

Blast pressure range

with optional pressure regulator 20 to 140 psi (1.4 to 9.7 bar)

without pressure regulator 65 to 140 psi (4.5 to 9.7 bar)

Supply pressure range 65 to 140 psi (4.5 to 9.7 bar)

Air consumption range 50 to 215 cfm (1.4 to 6.1 m³/min) at 80 psi (5.5 bar)

Weight..... 260 lbs (118 kg)

Size (L x W x H)..... 36" x 17" x 40" (91 cm x 43 cm x 101 cm)

12-month warranty (extended warranty packages available)

Aero 40

Aero 40 Dry Ice Blast Cleaning System

The Aero 40 Dry Ice Blast Cleaning System comes complete with one length of 1" (2.5 cm) blast hose, one length of air hose, applicator without light, 323S1 nozzle with handle (unless otherwise specified), static bond cable, nozzle hanger, hose wrap (qty 2), and hose carrier (qty 2).

Part #: Aero 40 2A0165



Applicators



AeroTech Blast Applicator

Lightweight applicator with a low center of gravity significantly reduces arm fatigue.

Safety on/off switch to ensure safety when not blasting.

Trigger switch allows the ability to blast with "Air Only" when purging the system and "Air and Ice" when ready to clean.

Integrated Quick Change feature enables operators to change nozzles safely and easily.

Military-Grade light attachment mounted on top of Applicator will illuminate area being cleaned.

Part #: 2E0425-G1 (Applicator without light) Standard on Aero 40

2E0425-G2 (Applicator with light)



Tight Access Blast Applicator

Lightweight, simple & easy design for better control of blasting in areas where the access is tight.

Safety on/off switch to ensure safety when not blasting.

Part #: 2E0447 (includes QCM)



Remote Switch

Remote start/stop station for fixed applications.

Connects directly to blast control cable.

Part #: 2G1137



Foot Switch

Eliminates the need for a hand-held control switch. Allows nozzle to be attached directly to the blast hose for better ergonomics. "Deadman style" safety foot pedal.

Part #: 2G1070

Hoses and Cables

Blast Hose*

20' (6.1 m) section

Designed to eliminate constrictions and freezing up during blasting.

Hose Part #:

2N0221-G1 - 3/4" (1.9 cm) ID

2N0221-G2 - 3/4" (1.9 cm) ID (with Control Cable)

2N0222-G1 - 1" (2.5 cm) ID

2N0222-G2 - 1" (2.5 cm) ID (with Control Cable)

2N0223-G1 - 1 1/4" (3.2 cm) ID

2N0223-G2 - 1 1/4" (3.2 cm) ID (with Control Cable)

* One corresponding bond cable shaft collar is required per complete hose run (not one per hose section).



5-Pin Control Cable

10' (3.04 m) and 20' (6.1 m) Section.

Use to connect remote, foot switch, or Dual Trigger Interconnect Box to blast unit.

Part #: 3G0072 (10' - 3.04 m)

4G0819 (20' - 6.1 m)



Air Hose

25' (7.6 m) Section 1" (2.5 cm) ID 300 psi (20.7 bar)

Used to carry pressurized air from air source to blast unit.

Includes one swivel adapter.

For each length of hose ordered, order one Whip Check!

Part #: 2N0199

Bond Cable Shaft Collar

Part #:

3N0087 - 1 1/4" bore (for 3/4" hose)

3N0088 - 1 1/2" bore (for 1" hose)

3N0089 - 1 13/16" bore (for 1 1/4" hose)

Aero Nozzles

Cold Jet's nozzles are designed to maximize performance whatever the application. Broad or precise cleaning, hard to reach areas or working in a confined space, our line of nozzles will exceed your expectations.

Recommended operating parameters are shown in the tables for each nozzle. Nozzles noted with (*) are recommended for use where blasting pressure is >140 psi (9.7 bar). Recommended accessory handle is noted where applicable.

Low and Standard Flow Nozzles

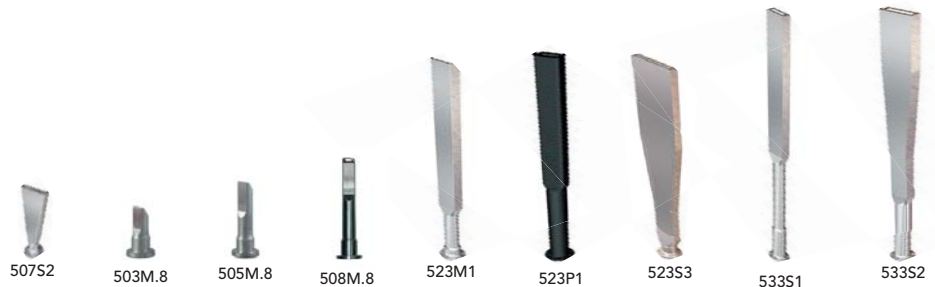
These straight nozzles have standard air consumption rate of 100 cfm or less at 80 psi.



| Nozzle | Part # | Air Consumption | Blast Swath | Feed rate | Length | Material | Handle |
|---------------|--------|--|-------------------|---------------------------------|------------------|-------------------|--------|
| 110S.6 | 5E0180 | 50cfm @ 80psi (1.4m ³ /min @ 5.5 bar) | 0.6" (1.5 cm) | 1-3 lbs/min (0.5-1.4 kg/min) | 10" (25.4 cm) | Anodized Aluminum | 2E0209 |
| 123S.7 | 5E0179 | 50cfm @ 80psi (1.4m ³ /min @ 5.5 bar) | 0.7" (1.8 cm) | 1-3 lbs/min (0.5-1.4 kg/min) | 23" (58.4 cm) | Anodized Aluminum | 2E0209 |
| 310S.5 | 5E0233 | 100cfm @ 80psi (2.8m ³ /min @ 5.5 bar) | 0.45" (1.1 cm) | 2-4 lbs/min (0.9-1.8 kg/min) | 10" (25.4 cm) | Aluminum | 2E0275 |
| 310S.6 | 5E0232 | 140cfm @ 80psi (3.9m ³ /min @ 5.5 bar) | 0.6" (1.5 cm) | 2-4 lbs/min (0.9-1.8 kg/min) | 10" (25.4 cm) | Aluminum | 2E0275 |
| 312S1 | 5E0156 | 100cfm @ 80psi (2.8m ³ /min @ 5.5 bar) | 1" (2.5 cm) | 2-4 lbs/min (0.9-1.8 kg/min) | 12" (30.5 cm) | Aluminum | 2E0289 |
| 323S1 | 5E0175 | 100cfm @ 80psi (2.8m ³ /min @ 5.5 bar) | 1" (2.5 cm) | 2-4 lbs/min (0.9-1.8 kg/min) | 23" (58.4 cm) | Aluminum | 2E0209 |

High Flow Nozzles

These straight nozzles have air consumption rate of more than 100 cfm at 80 psi.



| Nozzle | Part # | Air Consumption | Blast Swath | Feed rate | Length | Material | Handle |
|-------------------------------------|--------|--|------------------|---------------------------------|------------------|----------|--------|
| 507S2 | 5E0141 | 165cfm @ 80psi (4.7m ³ /min @ 5.5 bar) | 2" (5.1 cm) | 3-5 lbs/min (1.4-2.3 kg/min) | 7" (17.8 cm) | Aluminum | n/a |
| 503M.8 (MERN Technology) | 5E0095 | 150cfm @ 80psi (4.3m ³ /min @ 5.5 bar) | 0.6" (1.5 cm) | 3-5 lbs/min (1.4-2.3 kg/min) | 3" (7.6 cm) | Aluminum | n/a |
| 505M.8 (MERN Technology) | 5E0108 | 150cfm @ 80psi (4.3m ³ /min @ 5.5 bar) | 0.6" (1.5 cm) | 3-5 lbs/min (1.4-2.3 kg/min) | 5" (12.7 cm) | Aluminum | 2E0209 |
| 508M.8 (MERN Technology) | 5E0107 | 150cfm @ 80psi (4.3m ³ /min @ 5.5 bar) | 0.6" (1.5 cm) | 3-5 lbs/min (1.4-2.3 kg/min) | 8" (20.3 cm) | Aluminum | 2E0209 |
| 523M1 (MERN Technology) | 5E0138 | 150cfm @ 80psi (4.3m ³ /min @ 5.5 bar) | 1" (2.5 cm) | 3-5 lbs/min (1.4-2.3 kg/min) | 23" (58.4 cm) | Aluminum | 2E0209 |
| 523P1 | 5E0167 | 150cfm @ 80psi (4.3m ³ /min @ 5.5 bar) | 1" (2.5 cm) | 3-5 lbs/min (1.4-2.3 kg/min) | 23" (58.4 cm) | Polymer | 2E0289 |
| 523S3 | 5E0190 | 165cfm @ 80psi (4.7m ³ /min @ 5.5 bar) | 3" (7.6 cm) | 4-6 lbs/min (1.8-2.7 kg/min) | 23" (58.4 cm) | Aluminum | 2E0287 |
| 533S1 * | 5E0161 | 150cfm @ 80psi (4.3m ³ /min @ 5.5 bar) | 1" (2.5 cm) | 3-5 lbs/min (1.4-2.3 kg/min) | 33" (83.8 cm) | Aluminum | 2E0209 |
| 533S2 * | 5E0164 | 150cfm @ 80psi (4.3m ³ /min @ 5.5 bar) | 2" (5.1 cm) | 4-6 lbs/min (1.8-2.7 kg/min) | 33" (83.8 cm) | Aluminum | 2E0289 |

* Nozzles noted with (*) are recommended for use where blasting pressure is >140 psi (9.7 bar).

Aero Nozzles (cont.)

Variable Fragmenting MERN Nozzles

With patented MERN technology and new variable fragmenting technology you have the power to control aggression downstream of the nozzle throat for a full range of performance with maximum effectiveness - the most ever from a single nozzle.



| Nozzle | Part # | Air Consumption | Blast Swath | Feed rate | Length | Material | Handle |
|---------------|--------|--|------------------|---------------------------------|------------------|----------|--------|
| 312V2 | 5E0274 | 100cfm @ 80psi (2.8m ³ /min @ 5.5 bar) | 1.8" (4.6 cm) | 2-4 lbs/min (0.9-1.8 kg/min) | 12" (30.5 cm) | Aluminum | 2E0289 |
| 323V2 | 5E0252 | 100cfm @ 80psi (2.8m ³ /min @ 5.5 bar) | 2" (5.1 cm) | 2-4 lbs/min (0.9-1.8 kg/min) | 23" (58.4 cm) | Aluminum | 2E0289 |
| 508V.8 | 5E0272 | 150cfm @ 80psi (4.3m ³ /min @ 5.5 bar) | 0.6" (1.5 cm) | 3-5 lbs/min (1.4-2.3 kg/min) | 8" (20.3 cm) | Aluminum | 2E0289 |
| 523V2 | 5E0238 | 150cfm @ 80psi (4.3m ³ /min @ 5.5 bar) | 2" (5.1 cm) | 3-5 lbs/min (1.4-2.3 kg/min) | 23" (58.4 cm) | Aluminum | 2E0289 |
| 523V4 | 5E0257 | 150cfm @ 80psi (4.3m ³ /min @ 5.5 bar) | 4" (10.2 cm) | 3-5 lbs/min (1.4-2.3 kg/min) | 23" (58.4 cm) | Aluminum | 2E0287 |

Specialty Nozzles

These nozzles have various configurations for special applications and operate with air consumption rates as noted.



| Nozzle | Part # | Air Consumption | Blast Swath | Swath Orientation | Feed rate | Length | Angle | Material |
|-------------------|--------|--|-------------------|-------------------|---------------------------------|---------------------------------|----------|--------------------|
| 112HK | 2E0361 | 70cfm @ 80psi (1.9m ³ /min @ 5.5 bar) | 0.25" (0.6 cm) | n/a | 1-3 lbs/min (0.5-1.4 kg/min) | 12" x 2" (30.5 x 5.1 cm) | 160° | Polymer Coated SST |
| 114P.5 | 5E0183 | 50cfm @ 80psi (1.4m ³ /min @ 5.5 bar) | 0.5" (1.3 cm) | n/a | 1-3 lbs/min (0.5-1.4 kg/min) | 14" (35.6 cm) | straight | Polymer |
| 307A135V.8 | 2E0328 | 100cfm @ 80psi (2.8m ³ /min @ 5.5 bar) | 0.75" (1.9 cm) | Vertical | 2-4 lbs/min (0.9-1.8 kg/min) | 7.3" X 6.3" (18.6 x 16 cm) | 135° | Polymer Coated SST |
| 307A45H1 | 2E0349 | 100cfm @ 80psi (2.8m ³ /min @ 5.5 bar) | 1" (2.5 cm) | Horizontal | 2-4 lbs/min (0.9-1.8 kg/min) | 7.3" x 5" (18.5 x 12.7 cm) | 45° | |
| 307A90H.8 | 2E0326 | 100cfm @ 80psi (2.8m ³ /min @ 5.5 bar) | 0.75" (1.9 cm) | Horizontal | 2-4 lbs/min (0.9-1.8 kg/min) | 7" x 5.3" (17.8 x 13.5 cm) | 90° | |
| 307A90V1 | 2E0329 | 100cfm @ 80psi (2.8m ³ /min @ 5.5 bar) | 1" (2.5 cm) | Vertical | 2-4 lbs/min (0.9-1.8 kg/min) | 7.3" x 7" (18.6 x 17.8 cm) | 90° | |
| 308A45H.8 | 2E0324 | 100cfm @ 80psi (2.8m ³ /min @ 5.5 bar) | 0.75" (1.9 cm) | Horizontal | 2-4 lbs/min (0.9-1.8 kg/min) | 7.7" x 3.5" (19.6 x 8.9 cm) | 45° | |
| 308A45V.8 | 2E0325 | 100cfm @ 80psi (2.8m ³ /min @ 5.5 bar) | 0.75" (1.9 cm) | Vertical | 2-4 lbs/min (0.9-1.8 kg/min) | 7.8" x 3.5" (19.8 x 8.9 cm) | 45° | |
| 309A45H.8 | 5E0094 | 120cfm @ 80psi (3.4m ³ /min @ 5.5 bar) | 0.75" (1.9 cm) | Horizontal | 3-5 lbs/min (1.4-2.3 kg/min) | 8.9" x 4" (22.6 x 10.2 cm) | 45° | |
| 317A90H1 | 2E0327 | 100cfm @ 80psi (2.8m ³ /min @ 5.5 bar) | 1" (2.5 cm) | Horizontal | 2-4 lbs/min (0.9-1.8 kg/min) | 16.6" x 3.4" (42.2 x 8.6 cm) | 90° | Polymer Coated SST |
| 509C | 2E0411 | 150cfm @ 80psi (4.3m ³ /min @ 5.5 bar) | n/a | n/a | 3-5 lbs/min (1.4-2.3 kg/min) | 9" (22.9 cm) | 22° cone | Multi |

Nozzle Extension Tubes

Extension tubes are used to extend nozzles when additional reach is needed with minimal pressure loss. Extension tubes connect to nozzle and applicator with proper fittings (not included).



3/4" (1.9 cm) OD
Internal threaded end fittings.
Available in 10" (25.4 cm), 20" (50.8 cm), and 30" (76.2 cm)
Recommended for use with nozzles that have a flow rating <100 cfm @ 80 psi (2.8 m³/min @ 5.5 bar)
Stainless Steel
Part #: 3E0715 - Length



1" (2.5 cm) OD
Internal threaded end fittings
Available in 10" (25.4 cm), 20" (50.8 cm), and 30" (76.2 cm)
Recommended for use with nozzles that have a flow rating >100 cfm @ 80 psi (2.8 m³/min @ 5.5 bar)
Aluminum
Part #: 3E0633 - Length

Nozzle Accessories



JICF Quick Change Module

Enables quick and safe nozzle changes
Can be used with all nozzles, with appropriate couplings and end fittings
Part #: 2E0360 - 3/4" (1.9 cm)

Nozzle Adapter



3/4" (1.9 cm) JICM
Used with 3/4" (1.9 cm) JICF nozzles and extension tubes when used with AeroTech Applicator or QCM.
Aluminum
Part #: 3E0729



1" (2.5 cm) JICM
Allows connection of extension tube to applicator
Aluminum
Part #: 3E0976



Nozzle Base

1" (2.5 cm) JICM
Allows the 1" (2.5 cm) OD nozzle extension tube to be used with nozzle
Aluminum
Part #: 2E0420



Nozzle Handles

Attaches to nozzles in order to increase nozzle control when blasting.

Adjustable Tube Handle
Part #: 2E0275 - 3/4" (1.9 cm) OD
2E0209 - 1" (2.5 cm) OD
2E0289 - 1 3/16" (3 cm) OD

Clamp Style (used with 523S3 and 523V4)
Part #: 2E0287

Accessories



Extension Cord & Reel

50' (15.2 m) of electrical power cord used when additional length of cord is necessary.
Part #: 2H0017-G1 (110 Volts)
(Contact Customer Service for other voltage options)



Static Bond Cable

Connects the hose to the work piece being blasted bonding the two in order to virtually eliminate electrostatic discharge.
Part #: 2G1282



Hose Management System

Hose Wrap

Velcro wrap used to assist in control and storage of your hoses.
Part #: 4Z0597

Hose Carrier

Durable rubber handle with fabric straps to help hang and carry hoses when moving or storing.
Part #: 4Z0590



JIC Fittings

Used to connect the hose to the blast machine.
Used to connect extensions to some nozzles.

Part #: 12HTX-S - 3/4" (1.9 cm) JICM
16HTX-S - 1" (2.5 cm) JICM
20HTX-S - 1 1/4" (3.2 cm) JICM
16-12TRBTX-S - 1" (2.5 cm) JICF to 3/4" (1.9 cm) JICM
5N0013 - 1" (2.5 cm) JICM to 3/4" (1.9 cm) JICM Aerodynamic
5N0004 - 1 1/4" (3.2 cm) JICF to 1" (2.5 cm) JICM Aerodynamic
5N0003 - 1 1/4" (3.2 cm) JICM to 1" (2.5 cm) JICM Aerodynamic
5N0022 - 1 1/2" (3.8 cm) JICM to 1 1/4" (3.2 cm) JICM Aerodynamic

Flow Divider*



Splits one blast flow into two for simultaneous blasting while maintaining pellet integrity
Part #: 2E0320 - 1 1/4" (3.2 cm) flow to two 1" (2.5 cm) hoses
2E0319 - 1 1/2" (3.8 cm) flow to two 1 1/4" (3.2 cm) hoses
Dual Trigger Interconnect Box is required Part #: 2G1157

**The Air Only Applicator Switch will not function if Flow Divider is being used.*

Accessories (cont.)



Externally Mounted Air Pressure Regulator

Control your blast aggression with an externally mounted pressure regulator

Removable at the blast machine.

Part #: 2M0025-G1 (Low Pressure)

Part #: 2M0025-G2 (High Pressure)

Pivoting Hose Hangers

Used to hang hoses for storage or transportation of blast system. Universal orientation.

Part #: 2J0228 -G1 (Qty 1)



Internally Mounted Low Pressure Regulator



Control your blast aggression with this internally mounted pressure regulator

Includes pilot adjustment for placement on control panel

Part #: 2M0025-G3

Nozzle Hanger

The engineered Nozzle Hanger safely stores nozzles when not in use. Hanger can be mounted directly to the blast system.

Part #: 3J0897

Note: Aero 40 will only accommodate one hanger on machine.



Cord Wrap

Mounted to blast system in order to store electrical cord for transporting and storage.

Part #: 2J0229



After Cooler

Recommended when clean dry air cannot be guaranteed for blasting.

Part #: 2M0023-G1



Safety Accessories



Fire Sleeve

Recommended if blast hose might be exposed to temperatures above 180° F (82.26° C)
Allow 4' (1.2 m) to 20' (6.1 m) coverage for area of blast hose subject to high heat

Part #: 4N0094 - 3/4" (1.9 cm)

4N0152 - 1" (2.5 cm)

4N0153 - 1 1/4" (3.2 cm)

Safety Kit

Recommended Safety Kit for use with dry ice blasting equipment. Meets OSHA requirements for operator noise protection (with the use of properly rated and worn ear plugs)

Kit includes the following:

100 sets of ear plugs

2 ear protectors

Eye protector shield

Gloves

Dry ice scoop

Part #: 2Z0001



Global Headquarters

Loveland, OH USA
+1 800.337.9423

European Headquarters

Zolder, Belgium
+32 (0)13 53 95 47

Germany

Weinsheim, Germany
+49 (0)6551 96060

Canada

Ontario, Canada
+1 800.337.9423 x501

Latin America

Monterrey, NL Mexico
+52 (81)1097.0445

Middle East

Zolder, Belgium
+32 (0)13 53 95 47

Asia/Pacific

+1 513.831.3211 x709



Cold Jet[®]
www.coldjet.com